



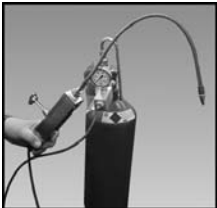
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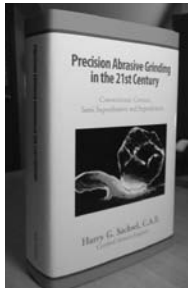
Another Real American "Hot Rod"



Harry G. Sachsel, C.A.E.
Certified in Abrasive
Engineering



To learn more about
the D.I.T. CO2 Carbon
Dioxide "Cool Zip"
Nozzle System [click here](#)

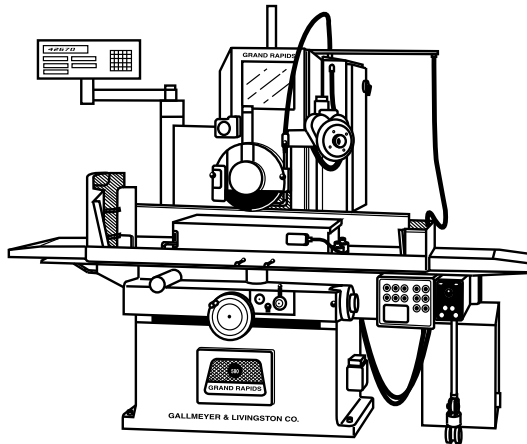


Precision Abrasive Grinding in the 21st Century

This book was
specifically written
for those involved with
precision abrasive
grinding and also
those that use them.
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What is Cluster
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Yes, this title is a play on words as for the past fifty plus years I have been converting and upgrading America's precision abrasive grinding machine tools into different type of money making productive "Hot Rod" abrasive grinding machine tools.

Since I was fifteen when I bought my first car, and then got my drivers license on my sixteenth birthday, I tinkered with my 1940 Chevy convertible. That was the beginning to increasing performance. It had a 302 GMC 6 cylinder truck engine and a three speed stick shift. This was followed by three Ferrari cars.

Today at seventy-five years old the endeavor is still happy with souping up various precision abrasive grinding machine tools. At the right is a small list to review of what can be done in precision abrasive grinding to increase productivity.

What's your pleasure? To make the changes is for you to select.

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What can be done in precision abrasive grinding to increase productivity

- Coherent jet coolant nozzles
- Flex stainless coolant piping
- Automatic wheel balancing system
- Slinger grinding wheel flanges
- Total machine enclosure
- CO2 coolant system
- Hydrostatic spindle and ways
- Balancing type wheel adapters
- Monitech CNC controls
- Upgrade into ceramic wheels
- Hybrid Superabrasive wheels
- Filtration systems
- Variable AC hertz speed cotnrols
- Digital readouts (Sony)
- Carbide dead and live centers
- Refractometer
- Ph meter
- Robot controls
- CNC controls
- Check for vibrations and harmonics
- Install new foot pads
- Purchase the D.I.T. books on grinding
- Begin maintenance program
- Service and maintain grinder
- Variable AC hertz speed controls
- High speed grinding systems
- Pneumatic precision grinding spindles
- Rotary grinding tables

INFO BRIEFS

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